



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
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Canada

Tel (613) 632-5200
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D4918-5

Job Sheet 200919



Part No: D4918-5

Job Qty: 10 pcs

Part Name: Wearplate Center Aft



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/19/19

Job Tracking No:

Due Date: 10/7/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B SHEET 1 IPP REV:A 13.12.09 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	10 pcs		10/7/19	0.17	2.04	Waterjet - Flow		dc 19/10/06
110	QC 2	10 pcs		10/7/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		dc 19/10/06
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		

Plex 9/19/19 9:45 AM Dart.lajeunesse.marie

120 QC 8	10 pcs	10/7/19	0.00 0.00	QC 2 - 65	
				QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
				QC 8 - 76	
130 Small Fab - Brake NC - B4B	10 pcs	10/7/19	0.25 0.36	Small Fab - Brake - 1 - B4B	
				Small Fab - Brake - 2 - B4B	
				Small Fab - Brake - 3 - B4B	
140 QC 5	10 pcs	10/7/19	0.00 0.00	QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	
				QC 5 - 40	
				QC 5 - 61	
				QC 5 - 81	
150 Spray Paint - 2 - B4B	10 pcs	10/7/19	0.00 0.21	Spray Paint - 1 - B4B	
				Spray Paint - 2 - B4B	
				Spray Paint - 3 - B4B	
				Spray Paint - 4 - B4B	

DAS
40
OCT 07 2019 9:00

DAS
30
OCT 08 2019 9:00

DAS
40
OCT 09 2019 9:00

RD 19-10-9

OCT 17 2019

180 QC 21 - SA	10 pcs	10/7/19	0.00 0.00	QC 21 - SA - 21	DAG	OCT 18 2019
				QC 21 - SA - 70	21	
				QC 21 - SA - 53	9-89	

Part Op 110 - (QC2- Inspect parts off machine FAI/FAIB)QC2- Inspect parts off machine FAI/FAIB
Descriptions: **120** - (QC8- Inspect parts - second check)QC8- Inspect parts - second check
130 - (Form as per dwg)
140 - (QC5- Inspect part completeness to step on W/O)QC5- Inspect part completeness to step on W/O
150 - (Spray Paint / NDT Room) 5217452
160 - (QC3- Inspect Part Finish)
170 - (Identify as per dwg & Stock Location:)Identify as per dwg & Stock Location: FP002
180 - (QC21- Final Inspection - Work Order Release)QC21- Final Inspection - Work Order Release

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
M304S20GA	304/316 .040 Sheet	6.6000 sf (.66 ea)	100-Waterjet - Flow - 1	S200296

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M304S20GA	7	124	0

Part Specifications
Specifications could not be found.

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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



Job: _____ Part No. _____		DISPOSITION Rework ☐ ☐ Scrap ☐ ☐ Use-as-is ☐ ☐		DEPARTMENT/PROCESS Skid-tube ☐ ☐ Cross tube ☐ ☐ Eng. (Non-AW) ☐ ☐ Machining ☐ ☐ Small Fab ☐ ☐ Prod. Eng. Coord. ☐ ☐ Large Fab ☐ ☐ Finishing ☐ ☐ Rec/Store/Packaging ☐ ☐ Engineering ☐ ☐ Water Jet ☐ ☐ Supplier ☐ ☐ Quality ☐ ☐				MRB (QSI042) ☐ ☐																																																														
Date : _____		Sequence #: _____		QTY Affected : _____		Disposition																																																																
Description Work Order Deviation																																																																						
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐				FAULT CATEGORY <table style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 33%; vertical-align: top;"> <table border="0"> <tr><td>☐</td><td>Pressure/Forced</td></tr> <tr><td>☐</td><td>Bending</td></tr> <tr><td>☐</td><td>Crushing</td></tr> <tr><td>☐</td><td>Cracks</td></tr> <tr><td>☐</td><td>Crimp/Kink/Ripple/Wave/Twist</td></tr> <tr><td>☐</td><td>Marks/Chatter</td></tr> <tr><td>☐</td><td>Mislabeled</td></tr> </table> </td> <td style="width: 33%; vertical-align: top;"> <table border="0"> <tr><td>☐</td><td>Contamination</td></tr> <tr><td>☐</td><td>Misaligned/off center</td></tr> <tr><td>☐</td><td>BOM/Route</td></tr> <tr><td>☐</td><td>Broken/Damage/Defect</td></tr> <tr><td>☐</td><td>Incomplete/Unclear Instructions</td></tr> <tr><td>☐</td><td>Drill Holes</td></tr> <tr><td>☐</td><td>Fit/Function</td></tr> </table> </td> <td style="width: 33%; vertical-align: top;"> <table border="0"> <tr><td>☐</td><td>Power Loss/Surge</td></tr> <tr><td>☐</td><td>Folio/Program</td></tr> <tr><td>☐</td><td>Grain Direction</td></tr> <tr><td>☐</td><td>Weld</td></tr> <tr><td>☐</td><td>Wrong Stock Pulled</td></tr> <tr><td>☐</td><td>Out of Sequence</td></tr> <tr><td>☐</td><td>Off-set/Set-up</td></tr> </table> </td> </tr> <tr> <td colspan="3"></td> <td colspan="3"> <table border="0"> <tr><td>☐</td><td>Positioned Wrong</td></tr> <tr><td>☐</td><td>Outside Tolerance</td></tr> <tr><td>☐</td><td>Drawing</td></tr> <tr><td>☐</td><td>Finish</td></tr> <tr><td>☐</td><td>Part Lost/Missing</td></tr> <tr><td>☐</td><td>Misread</td></tr> </table> </td> </tr> </table>				<table border="0"> <tr><td>☐</td><td>Pressure/Forced</td></tr> <tr><td>☐</td><td>Bending</td></tr> <tr><td>☐</td><td>Crushing</td></tr> <tr><td>☐</td><td>Cracks</td></tr> <tr><td>☐</td><td>Crimp/Kink/Ripple/Wave/Twist</td></tr> <tr><td>☐</td><td>Marks/Chatter</td></tr> <tr><td>☐</td><td>Mislabeled</td></tr> </table>	☐	Pressure/Forced	☐	Bending	☐	Crushing	☐	Cracks	☐	Crimp/Kink/Ripple/Wave/Twist	☐	Marks/Chatter	☐	Mislabeled	<table border="0"> <tr><td>☐</td><td>Contamination</td></tr> <tr><td>☐</td><td>Misaligned/off center</td></tr> <tr><td>☐</td><td>BOM/Route</td></tr> <tr><td>☐</td><td>Broken/Damage/Defect</td></tr> <tr><td>☐</td><td>Incomplete/Unclear Instructions</td></tr> <tr><td>☐</td><td>Drill Holes</td></tr> <tr><td>☐</td><td>Fit/Function</td></tr> </table>	☐	Contamination	☐	Misaligned/off center	☐	BOM/Route	☐	Broken/Damage/Defect	☐	Incomplete/Unclear Instructions	☐	Drill Holes	☐	Fit/Function	<table border="0"> <tr><td>☐</td><td>Power Loss/Surge</td></tr> <tr><td>☐</td><td>Folio/Program</td></tr> <tr><td>☐</td><td>Grain Direction</td></tr> <tr><td>☐</td><td>Weld</td></tr> <tr><td>☐</td><td>Wrong Stock Pulled</td></tr> <tr><td>☐</td><td>Out of Sequence</td></tr> <tr><td>☐</td><td>Off-set/Set-up</td></tr> </table>	☐	Power Loss/Surge	☐	Folio/Program	☐	Grain Direction	☐	Weld	☐	Wrong Stock Pulled	☐	Out of Sequence	☐	Off-set/Set-up				<table border="0"> <tr><td>☐</td><td>Positioned Wrong</td></tr> <tr><td>☐</td><td>Outside Tolerance</td></tr> <tr><td>☐</td><td>Drawing</td></tr> <tr><td>☐</td><td>Finish</td></tr> <tr><td>☐</td><td>Part Lost/Missing</td></tr> <tr><td>☐</td><td>Misread</td></tr> </table>			☐	Positioned Wrong	☐	Outside Tolerance	☐	Drawing	☐	Finish	☐	Part Lost/Missing	☐	Misread
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